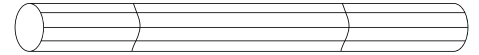




HOT ROLLED BARS



Rev.0 - 01.01.2021

Technical sheet

Diameter	Ø 15 ÷ 65 mm	
Tolerance	Standard EN 10060	
By request	DIN 1013-1 'P', UNI 7620 'B', EN 10060 'P'	
Restricted tolerances or calibrate	Ø < 22 mm --> ± 0,15 mm Ø < 32 mm --> ± 0,20 mm Ø < 38 mm --> ± 0,25 mm	
Lenght	3.000 ÷ 8.500 mm	
Length tolerance	Standard	- 0 / + 100 mm
	By request	± 20 mm
Packing	2 metallic stripes minimum	
Labelling	1 Metallic label each bundle	
Weight	1.000 ÷ 3.000 kg	

General conditions

The rolled bars can be delivered with the following additional operations / controls:

- Heat treatment by annealing (spheroidized annealing, soft annealing, etc.)
- Heat treatment by quenching and tempering, normalising or stress relieving by induction
- Reeling (straightening) bars
- Cut bar ends
- Surface defect control at room T° by Eddy Current
- Ultrasonic control
- Anti-mixing control
- Dimension control (Laser gauge)

